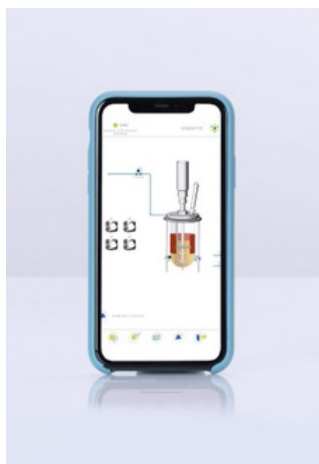


# ONE

BENCHTOP  
AUTOCLAVABLE  
FERMENTER  
BIOREACTOR



SOLARIS  
BIOTECH SOLUTIONS



# ONE

The system consists of 2L fermenter/bioreactor (total volume), single wall glass vessel, bench-top, pre-assembled unit, supplied with all necessary tubes, valves and instruments, automation, control panel (software license). The system is designed for aerobic and anaerobic cultivations/ fermentations, closed aseptic operations.

## No one like the One

- Integrated wifi connection
- Fully automated
- Accurate stirring, temperature, pH and oxygen controls
- Precise feedings via peristaltic pumps
- Multiple use available up to 24 units managed in parallel

## Applications



Process development and optimization



Education



Basic Research



Scale up and scale-down studies



Small production

- Rushton, Pitched Blade or Marine impellers
- Toro or Sintered sparger

- Single-wall borosilicate glass vessel, with thermoregulation performed through heating blanket and cooling finger.

- Measurements and control options included: stirring, temperature, pH, dO<sub>2</sub>
- Suitable for batch, fed-batch and continuous processes



- Gas control through TMFC

- Accurate and powerful rpm control, from 1 to 1900 rpm

- Modbus digital sensors reduce background noise and guarantee quick response time.

- Compact stainless-steel PCS equipped with 4 Watson Marlow peristaltic pumps

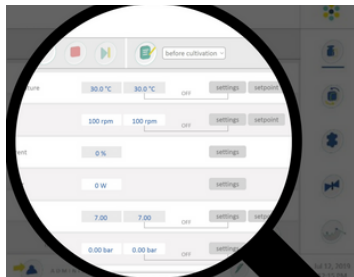


- Connectivity and data exchange via in-built WiFi system

- Multiple use available up to 24 units managed in parallel

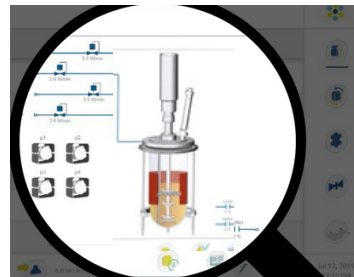
# Leonardo

Innovative SCADA software LEONARDO: a smart and user-friendly controller designed to provide a high level of automated management of the fermentation/cultivation processes. Multiple use available up to 24 units managed in parallel



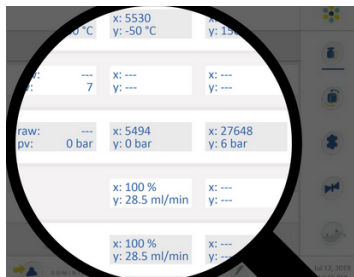
## Workflow

- custom phase manager
- parallel visualization
- cascade settings
- peristaltic pumps function assignable from software



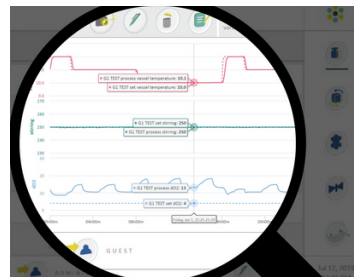
## Synoptic

- real time 3D view
- parallel control
- manual control



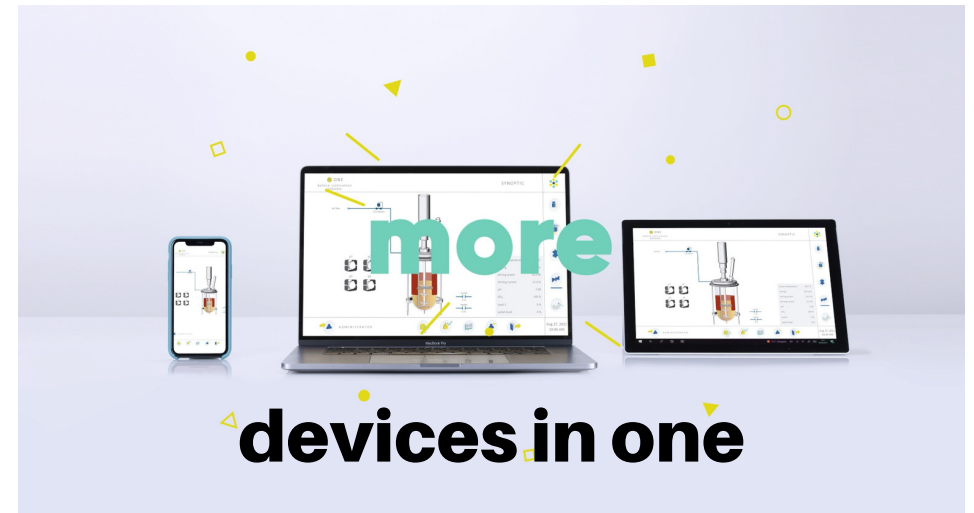
## Calibration

- up to three-point calibration
- simultaneous calibration values for parallel work



## Trends

- custom acquisition time
- up to 6 values simultaneously display
- automatic graph comparison



## Vessel

Solaris Code	One 2.0
Production Code	onest2.0
Total Volume (L)	2.00
Ratio D/H	1:3.0
Min. Working Volume (L)	0,35
Max. Working Volume (L)	1,40
Max. temperature	70 °C
Operating pressure	< 0.5 bar
Headplate ports	n.5 x M19 - n.4 x M16 - n.1 x M25
Design	Borosilicate glass vessel (single wall)
Materials	Borosilicate Glass and AISI 316 L

## Sensors length (mm)

pH	325
dO <sub>2</sub>	325

## Dimensions for autoclave (with Condenser)

Height (mm)	610
Diameter (mm)	275

## Stirring

Drive	Brushless Motor
Speed (rpm)	1-1900
Nominal Torque (Nm)	0,9
Impellers	Select from: Rushtons impellers, Marine impellers, Pitched blade

## Thermoregulation

Control	PID Control - Accurancy 0,1 °C
Total heater power (W)	400

## Gas Control & Gas Mixing

Gas Control (Air)	n.1 TMFC for Air
Sparger type	Select from: Toro type (ring), sintered microbubbling - both provided with 0,22 µm sintered filter
Gas Out	n. 1 Condenser + 0,22 µm sinterized filter

## Peristaltic Pumps

Type	up to n. 4 Watson Marlow type 114, fixed speed, max. 60 rpm, volumetric flow 0,5-51 ml/min, function assignable from software
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## Controller

Master Control Module	35 x35 x 35 cm
Leonardo software	Licence

## Temperature

Sensor	PT100
Accuracy	0,1 °C
Control system	Measuring resident in Leonardo 3.2 software
Control range	0 - 70 °C

## pH

Sensor	Digital sensor
Sensitivity	57 to 59 mV/pH
Control system	Measuring resident in Leonardo 3.2 software
Control range	0 - 14 °C
Operation temperature	0 - 130 °C
Pressure range	0 - 12 bar

## dO<sub>2</sub>

Sensor	Digital Optical sensor
Accuracy	±0.05%-vol, 21±0.2%-vol, 50±0.5%-vol
Control system	Measuring resident in Leonardo 3.2 software
Control range	0,05 - 300% air saturation
Operation temperature	-10 - 130 °C
Pressure range	0 - 12 bar